

RNR 231R
RC-30

Data sheet RNR231R-RC3

Rotary Indexing Table Riveting Machine

Rivet shank Ø: up to 6 mm | Force: up to 6.20 kN | Stroke: up to 40 mm

BalTec

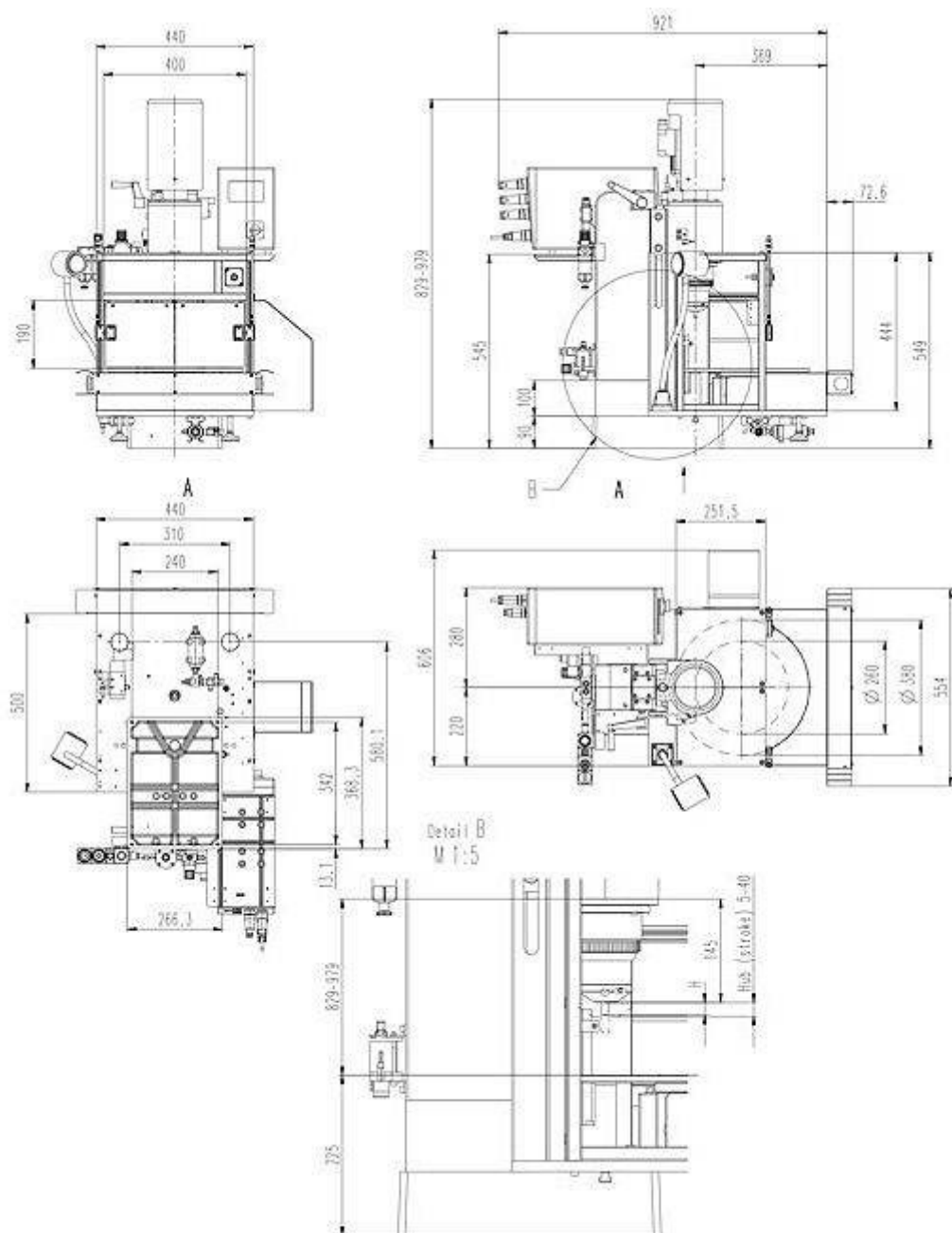
Key features | Content of delivery

Forming process: Radial

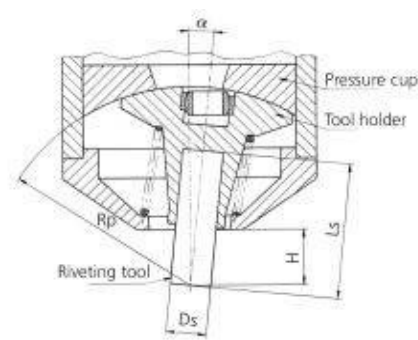
Rotary indexing riveting machine with rotary indexing table TC White

- with RNR231R and RC-30 time based control
- Supply voltage 3x230-280V, 50/60Hz or 3x400/480V, 50/60Hz (other supply voltages on request)
- rivet mushroom & pressure shell $R_p=65$ mm / $L_s=39$ mm (other R_p/L_s on request)
- Color: Light grey RAL 7035

Subject to change.



Forming tool lengths

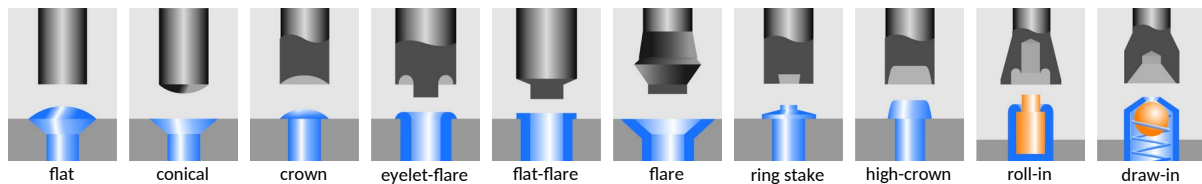


Radius mm Rp	Tool length mm Ls	Free height mm H	Shank Ø mm Ds	Angle of inclination α
65.00	39.00	18.00	10	6° 02'
80.00	54.00	33.00	10	4° 47'
100.00	74.00	53.00	10	3° 44'
120.00	94.00	73.00	10	3° 04'
132.00	106.00	85.00	10	2° 46'

Forming tool profile



Our engineers are routinely meeting the demands of complex design problems. Having the specific tools needed for your metal forming project can mean the difference between success and failure. Contact us with your unique application for custom tooling.



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