

**RNR 181R
RC-30**

Data sheet RNR181R-RC3

Rotary Indexing Table Riveting Machine

Rivet shank Ø: up to 4 mm | Force: up to 3.60 kN | Stroke: up to 30 mm

BalTec

Key features | Content of delivery

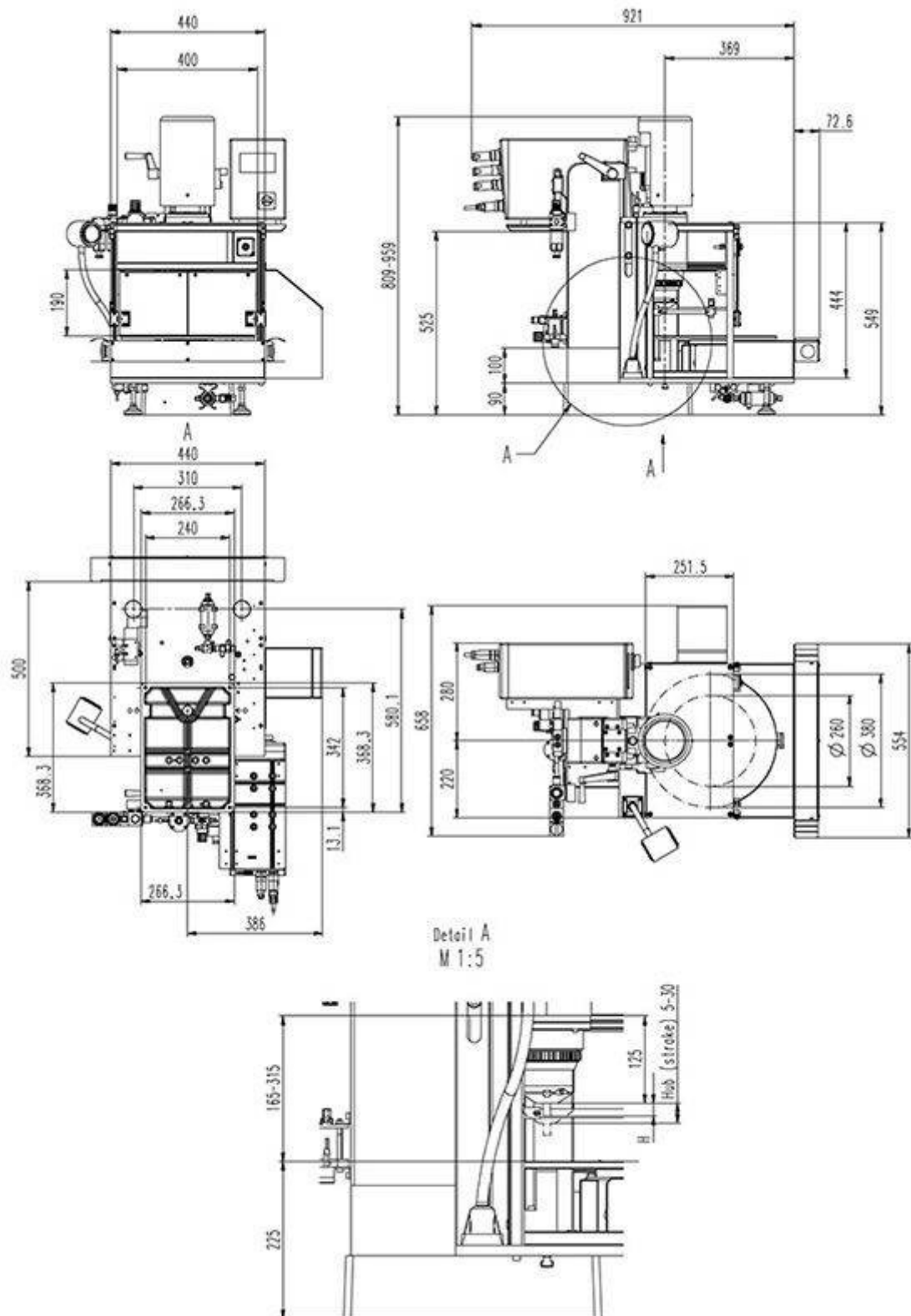
Forming process: Radial

Rotary indexing riveting machine with rotary indexing table TC White

- with RNR181R and RC-30 time based control
- Supply voltage 3x230-280V, 50/60Hz or 3x400/480V, 50/60Hz (other supply voltages on request)
- rivet mushroom & pressure shell $R_p=65$ mm / $L_s=39$ mm (other R_p/L_s on request)
- Color: Light grey RAL 7035

Subject to change.

Drawing



Forming tool lengths



Radius mm Rp	Tool length mm Ls	Free height mm H	Shank Ø mm Ds	Angle of inclination α
65.00	39.00	18.00	10	6° 02'
80.00	54.00	33.00	10	4° 47'
100.00	74.00	53.00	10	3° 44'
120.00	94.00	73.00	10	3° 04'
132.00	106.00	85.00	10	2° 46'

Forming tool profile



Our engineers are routinely meeting the demands of complex design problems. Having the specific tools needed for your metal forming project can mean the difference between success and failure. Contact us with your unique application for custom tooling.



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