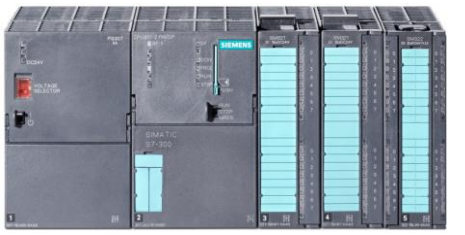
PROCESS-CONTROLLER HPP-25

SCHNITTSTELLEN

Nietmaschine

SPS

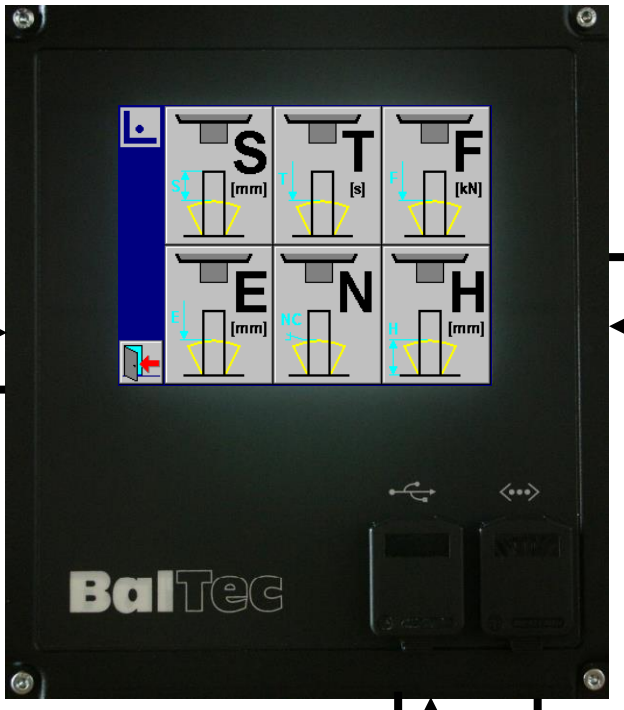


I/O

HPP-25 OK
HPP-25 Ready
Nietung OK
Nietung NOK

Start Zyklus
Programm 1-63 (6 bit)

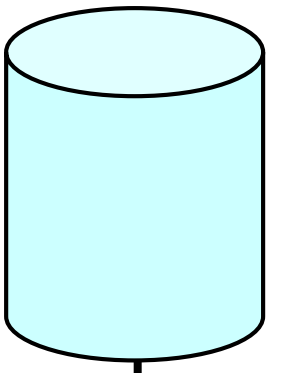
Process-Controller HPP-25



Sensorik
NHE

Nietspindelventil
Nietspindelmotor

Betriebsdaten-erfassung



Nietresultate
(Loggerdaten)

USB

Ethernet UDP

MS-Excel

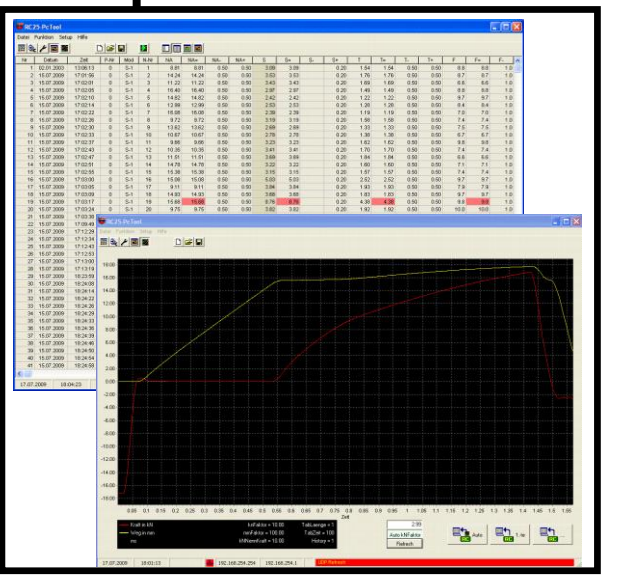
Parameter
Nietprogramme
Loggerdaten
Nietkurven
Alarm-History

Parameter
Nietprogramme
SW-Update

Online:
Loggerdaten
Nietkurven
Diagnose E/A

Up/Download:
Parameter
Nietprogramme

HPP-25 PcTool

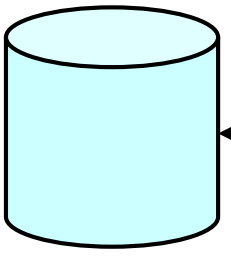


Loggerdaten
Nietkurven

Parameter
Nietprogramme
Loggerdaten
Nietkurven
Alarm-History

USB-Stick

Parameter
Loggerdaten
Nietkurven
Alarm-History



Backup